

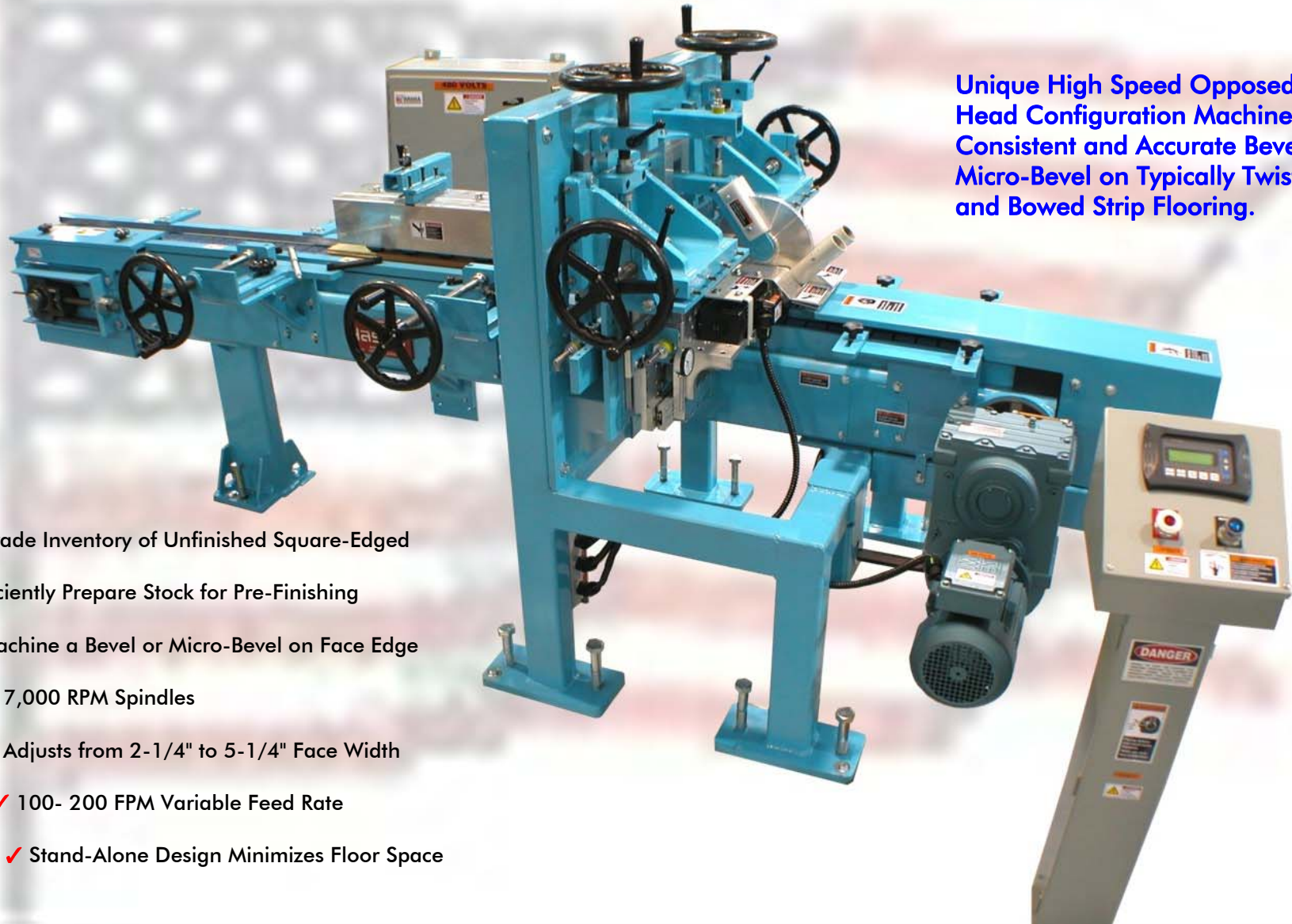
# Hasko HSSB

## High Speed Side Beveler

U. S. Patent No. 7,070,370

★ Give Your Unfinished Square Edged Flooring A "Face Lift" ★

Unique High Speed Opposed Head Configuration Machines  
Consistent and Accurate Bevel or  
Micro-Bevel on Typically Twisted  
and Bowed Strip Flooring.



- ✓ Upgrade Inventory of Unfinished Square-Edged
- ✓ Efficiently Prepare Stock for Pre-Finishing
- ✓ Machine a Bevel or Micro-Bevel on Face Edge
- ✓ 17,000 RPM Spindles
- ✓ Adjusts from 2-1/4" to 5-1/4" Face Width
- ✓ 100- 200 FPM Variable Feed Rate
- ✓ Stand-Alone Design Minimizes Floor Space

# Hasko HSSB High Speed Beveling Machine

## (U.S. Patent No. 7,070,370)

For Machining a "Face Edge" Bevel or Micro-Bevel on Unfinished "Square Edge" Strip Flooring

*"Prepares Previously Designated Unfinished Stock for Pre-Finishing by Machining a Bevel or Micro-Bevel"*

- ⚡ Enables Manufacturers to Upgrade Inventory of Unfinished Square-Edge Strip Flooring ⚡
- ⚡ Equipped With High Speed 17,000 RPM Opposed Spindles With Solid State Inverter Drive ⚡
- ⚡ Configured to Reference Face & Face-Edge of Flooring to Provide Consistent & Accurate Bevels ⚡
- ⚡ Variable High Production Range of 100 - 200 Lineal Feet Per Minute Via Inverter Drive ⚡
- ⚡ Space-Saving Stand-Alone Design with Touch Screen Operator's Pedestal and Motor Control Panel ⚡
- ⚡ Optional Material Handling Systems Available for Breaking Down Nested Bundles ⚡
- ⚡ **Consistent & Accurate Machining On Typically Twisted & Bowed Strip Flooring** ⚡

### STANDARD SPECIFICATIONS

Order of Cut:	Opposed side heads
Pass Line Height:	37"
Board Orientation:	Face-Up
Capacity:	100 – 200 lineal feet per minute, infinitely adjustable
Width:	2-1/4" – 5-1/4" face widths (Optional 2-1/4 - 8")
Thickness	1/2" – 1"
Length:	8" – 96"
Side Head Spindles:	1.2 H.P. - 20mm spindles direct driven. Spindle speeds to 17,000 RPM via solid state inverter drive
Beveling Heads:	73mm cutting circle x 16mm wide x 3 knives indexable carbide inserts
Feed System:	5 H. P. gear drive via continuous feed belt. Feed speeds: 100 – 200 FPM via solid state inverter drive
Dust hoods for side heads (50 CFM total):	Included, two 2" outlets (one LH & one RH)
Electrical:	Push button controls and solid state inverter drives for 440/60/3 w/110 v. control circuitry
Spindle Brakes:	Electronically actuated dynamic braking for spindles via solid state inverter drives
Overall Dimensions (approximate):	144" long x 52" wide x 55" tall
Estimated Weight:	3250 lbs

**Give Your Unfinished Square Edge Flooring A Hasko "Face Lift"**

## Hasko

*Flooring and Woodworking Machinery Since 1930*

114 Industrial Park Drive; Soddy Daisy, TN 37379

Ph: 423.648.5200 Fax: 423.648.5202

[www.haskomachines.com](http://www.haskomachines.com)

